

		Revisions		21	C
LAL	Rev.	Description	Chk.	Date	Approved
	A	ENGRG RELEASE			
	B	SH 3 CABLE LENGTH 1.50 WAS 4.00			
	C	ADDED 3M P/N FOR ITEMS 1 & 3.			

ENGINEERING
RELEASE

Dist. Code ALT

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	<p>1. Tolerances .XX ±.030 Angular ±1/2° .XXX ±.010</p> <p>2. Break All Sharp Edges .010 Approx.</p> <p>3. Mach. Surfaces ✓</p> <p>4. All Dim. In Inches</p>	Check <i>[Signature]</i> 3-16-76	Appr. <i>[Signature]</i> 3-16-76	<p>ALTO II</p> <p>ASSEMBLY, CABLE - CRAM/RAM</p> <p>(INTERNAL)</p>	
<p>Model No. ALTO II First Use EWO 7YF92</p>	Finish	Code Ident.	Size	Dwg. No.	Change Letter
<p>Next Assy. First Use 216302</p>		18338	A	216415	C
		Scale NONE	Do Not Scale Drawing		Sheet 1 OF 4

NOTES: UNLESS OTHERWISE SPECIFIED

1. FABRICATE PER XEROX SPEC 209154.

2. CONNECTOR, EDGE (ITEM 1) MAY BE PURCHASED FROM AMP INC, HARRISBURG, PENN, P/N 88083-1 OR 3M COMPANY, ST PAUL, MINN, P/N 3415-0001. SEE NOTE 4.

3. RIBBON CABLE (ITEM 3) MAY BE PURCHASED FROM ANSLEY ELECTRONIC CORP, LOS ANGELES, CALIF P/N 171- 50 OR 3M COMPANY, ST PAUL, MINN, P/N 3365-50. SEE NOTE 4.

4. CABLE ASSY TO BE FABRICATED USING COMPATIBLE PARTS: 3M COMPANY CONNECTOR (ITEM 1), 3M COMPANY RIBBON CABLE (ITEM 3) OR AMP INC CONNECTOR (ITEM 1) AND ANSLEY ELECTRONIC CORP RIBBON CABLE (ITEM 3).

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Title

ALTO II

ASSEMBLY, CABLE - KEYBOARD
(INTERNAL)

Xerox Corporation
El Segundo, California

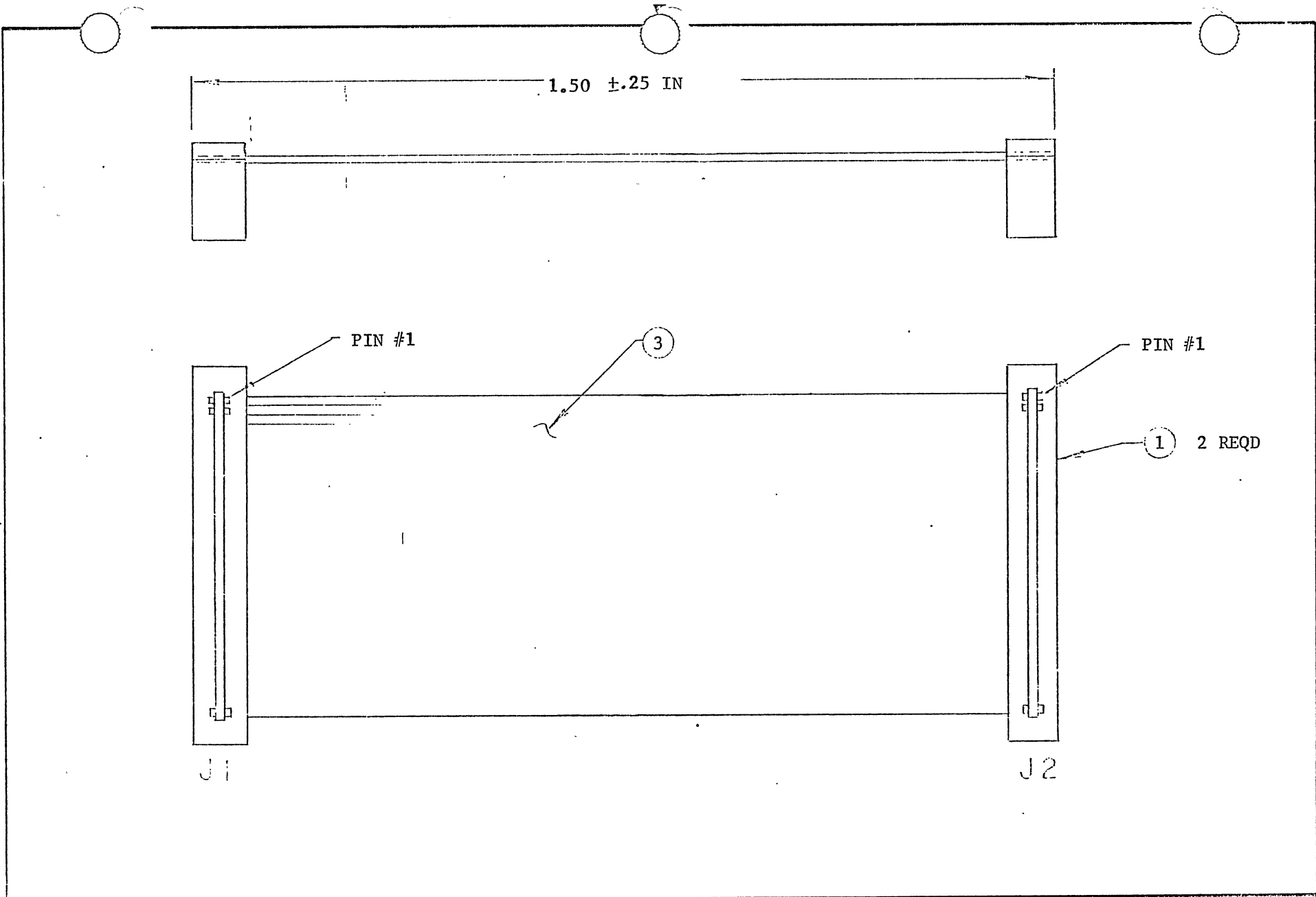
XEROX

216415

C

Sheet

2 of 4



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Title ALTO II
 ASSEMBLY, CABLE - CRAM/RAM
 (INTERNAL)

Xerox Corporation El Segundo, California		XEROX	
216415		C	
Sheet	3	Of	4

Xerox Corporation
 701 South Aviation Boulevard
 El Segundo, California 90245
 213 679-4611



Draw. No. 216415
 Rev. C

Part List

ML	Drawing No.	Rev.
	216415	C

Drawing Title
 ALTO II
 ASSEMBLY, CABLE - CRAM/RAM
 (INTERNAL)

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Model No.	Date	Sheet
EWO 7YF92	3/15/76	4 of 4

Item No.	Drawing Title	Drawing No.	No. Req.	Remarks
1	Connector, Edge 50 Pin		2	4 2
2				
3	Cable, Ribbon- 50 Conductor		A/R	4 3